

Unit 4: Management and Operations (Core)

In a series of 2 for this unit
Learning outcome 3/4



# Theories of Operations and Operational Management

- Six Sigma
- Lean Production
- Queuing Theory
- Principles of Total Quality Management (TQM)
- Just In Time Inventory
- Kaizen Model

## Six Sigma

"Six Sigma is a quality program that, when all is said and done, improves your customer's experience, lowers your costs, and builds better leaders.

## Read More:

https://www.isixsigma.com/new-to-six sigma/getting-started/what-six-sigma











Efforts caused by rework, scrap, and correct information.

#### Overproduction

Production that is more than needed or before it is needed.

#### Waiting

Wasted time waiting for the next step in a process.

#### **Non-Utilized Talent**

Underutilizing people's talents, skills, & knowledge.



#### Transportation

Unnecessary movements of products & materials.



#### Inventory

Excess products and materials not being processed.



#### Motion

Unnecessary movements by people (e.g., walking).

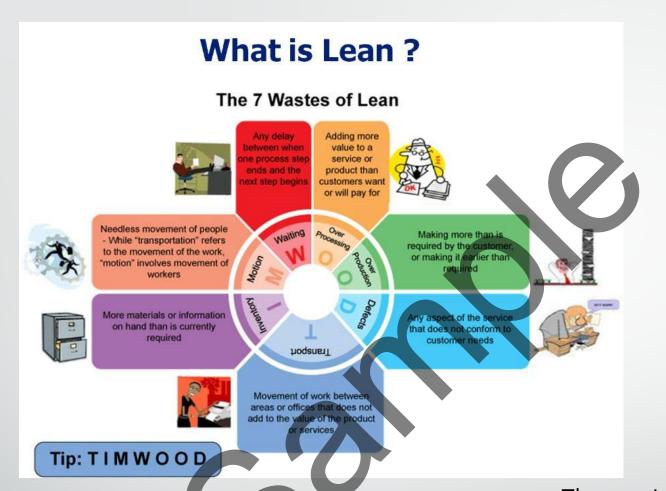


#### Extra-Processing

More work or higher quality than is required by the customer.



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Watch this short video

https://www.youtube.com/watch?v=kWQWnl-BmWY

The core idea is to maximise customer value while minimising waste. Simply, lean means creating more value for customers with fewer resources.

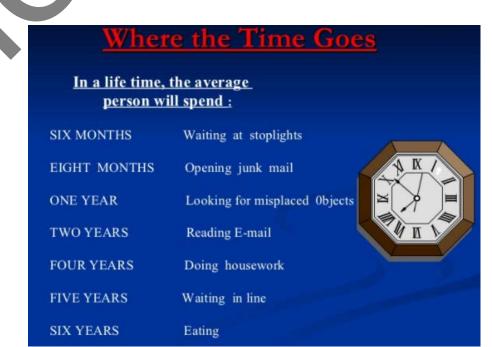
Read More: <a href="https://www.lean.org/WhatsLean/">https://www.lean.org/WhatsLean/</a>



# Queuing Theory

- The Queuing Theory, also called as a Waiting Line Theory was proposed by A.K. Erlang.
- This theory looks at Mathematical modelling of waiting lines, whether of people, signals, or things. It aims to estimate if the available resources will suffice in meeting the anticipated demand over a given period
- It is useful in predicting and evaluating system performance
- This theory has been used for operations research, manufacturing and system analysis
- Key elements of queuing systems; customer and server

Read More: <a href="https://businessjargons.com/queuing-theory.html">https://businessjargons.com/queuing-theory.html</a>





# Principles of Total Quality Management (TQM)

All the members of the organisation, makes continuous efforts so as to maintain high work standards, in all the operations of the company. Its main aim is to make a continuous increase in the customer loyalty and satisfaction, at constantly lower cost.

#### Phases:

- Planning Phase
- Doing Phase
- Checking Phase
- Acting Phase

Read More: https://businessjargons.com/total-quality-management.html

## Just-in-Time Inventory



Just-in-time (JIT) inventory management, also know as lean manufacturing and sometimes referred to as the Toyota production system (TPS), is the process of ordering and receiving inventory for production and customer sales only as it is needed and not before. This means that the company does not hold <u>safety stock</u> and operates with low inventory levels. This strategy helps companies lower their <u>inventory carrying costs</u> by increasing efficiency and decreasing



Read More: <a href="https://www.thebalance.com/just-in-time-jit-inventory-management-393301">https://www.thebalance.com/just-in-time-jit-inventory-management-393301</a>

### What Is Kaizen?

The purpose of Kaizen goes beyond simple productivity improvement. When done correctly, the process humanizes the workplace, eliminates overly hard work, and teaches people how to spot and eliminate waste in business processes. The continuous cycle of Kaizen activity has seven phases:

- 1.Identify an opportunity
- 2. Analyse the process
- 3. Develop an optimal solution
- 4.Implement the solution
- 5. Study the results
- 6. Standardize the solution
- 7. Plan for the future

<u>Japanese term</u>

-"Kai" means "Change"

-"Zen" means "for the better"

### Read More:

https://www.isixsigma.com/methodology/kaizen/kaizen-six-sigma-ensures-continuous-improvement/